

VOYAGERRACKS.COM

Made in America, by Americans, with American steel.



Installation Instructions for:

VOYAGER ROOF RACK:

Defender 90 North American Specification
(1994, 1995, 1997) For installation with stock
Roll Cage, Soft Top and Hard Top with exterior
Roll Cage.

Thank you for your recent purchase. Attached you will find install instructions for your new Voyager Rack. It is simple, and shouldn't take more than an hour, however, should you need assistance after hours, please TEXT 941 421 9300, or email info@voyageroffroad.com and we will get back to you as quickly as possible.

TOOLS NEEDED: 3/8 Ratchet, 5/16 Hex Key, 13 & 14mm wrench & socket, Rubber Mallet, Flat Head Screwdriver, Painters Tape (needed to protect body and roll cage), Tapered Drill Bit or 3/8 drill bit.

Quick Install Guide (see page 2+ for detailed guide):

- 1: Identify Left and Right-Side Roll Cage Mounts, loosely install above Driver and passenger door, with mounting brackets installed to accept the rack. **USE PAINTERS TAPE TO PROTECT ROLL CAGE IF NEEDED.**
- 2: Use moving blankets, or pool-noodles to protect your roll cage, and then lift the entire rack, from the rear of the vehicle, aligning the mounts on the rack with the roll cage mounts in step 1. Loosely install rack to roll cage mounts.
- 3: Adjust rack front-to-back, ensuring that the rear ladders when installed will be vertical and in alignment with the rear of the Defender. Leave hardware loose until the ladders are tight.
- 4: Install Right side leveling bracket to the ROOF RACK using provided 3/8 hardware and **INSTALL SHORT LADDER. MAKE SURE THE RACK IS LEVEL, LADDERS ARE STRAIGHT BEFORE TIGHTENING.** NOTE: You may need to remove the mount for your spare tire carrier if



installed. The ladder will fit behind your spare tire mount and you can re-use your old hardware or use the provided 3/8 hardware to bolt the spare tire mount/ladder back together.

5: Install Left side leveling bracket to the ROOF RACK using provided 3/8 hardware and bolt to ladder. Align bottom of ladder to stock body mounts and re-use old hardware, or use provided 5/16 nuts/bolts. **MAKE SURE THE RACK IS LEVEL, LADDERS ARE STRAIGHT BEFORE TIGHTENING.**

Right Side Ladder:



Roll Cage Mounts:



Left Side Ladder:



Left Side Leveling Bracket

- Commented [AN1]:
- Commented [AN2R1]:
- Commented [AN3R1]:
- Commented [AN4R1]:
- Commented [AN5R1]:
- Commented [AN6R1]:
- Commented [AN7R1]:



Right Side Ladder:

Right Side Leveling Bracket



Side View of Rack Tightened, Centered, Ready to Go:



ENJOY ! Check your hardware to make sure it stays tight after every use.

